

Date: Friday, 01/09/2006 7:15:12 AM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE  
Job Number : 28253  
Estimate Number : 10315  
P.O. Number : N/A Part Number : D265635  
This Issue : 01/09/2006 S.O. No. : N/A Drawing Number : D2656 REV D  
Prsht Rev. : NC Project Number : N/A  
First Issue : 21/08/2006 Type : PURCHASED PARTS Drawing Revision : D  
Previous Run : 26206 Material : N/A  
Written By : Due Date : 05/09/2006 Qty: 26 Um: 25 Each  
Checked & Approved By :  
Comment : Est: D 02.10.25 Re-format KJ/RF

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010S20GA 1010/1025/A21/6aA SHEET



M102624 M103220



Comment: Qty.: 0.3750 sf(s)/Unit Total: 9.3750 sf(s)

1010/1025/A21/6aA SHEET

M101463 M101463 06 09 14

2.0 WATER JET FLOW WATER JET



Proc: Rev D  
Orig: Rev D M101463 06 09 14



(26)

Comment: FLOW WATER JET

SAN 07-01-17

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: DIMENSIONAL CHECK

Inspect dimensions per template D2656-35T1

SAN 07-01-17

26

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

NA 07/01/17

(26)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Deburr if necessary  
2-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326  
3-Identify as D2656-35.

W.F. 07-01-17

(26)

SB 07/01/17 26

Date: Friday, 01/09/2006 7:15:12 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 28253

Part Number: D265635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/17 (26)

7.0

POWDER COATING

POWDER COATING



M101601



(26x)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

MR/FC 07/01/18

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

YR

07/01/18 x26

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: FP20

YR 07/01/18 x26

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(26)  
07/01/19

Job Completion



C207/01/19

Date: Monday, 8/21/2006 2:11:27 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : WEARPLATE
<b>Job Number</b> : 28253	
<b>Estimate Number</b> : 10315	
<b>P.O. Number</b> :	<b>Part Number</b> : D265635
<b>This Issue</b> : 8/21/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2656 REV D
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : D
<b>Previous Run</b> : 26206	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 9/5/2006 <b>Qty:</b> 25 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est: D 02.10.25 Re-format KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: \_\_\_\_\_

1-Email or ship DXF file to Vendor

2-Laser Cut per Dwg D2656 flat pattern D2656-35

3-Material release note required

375 SF

W. H. H. H.

2.0	D265635F	Wearplate
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 25.0000 Each(s)  
 WEARPLATE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK

Inspect dimensions per template D2656-35T1

5.0	BRAKE NC	NC BRAKE
-----	----------	----------

**Comment:** NC BRAKE

1-Deburr if necessary

2-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326.

3-Identify as D2656-35.

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
	<del>2.0</del>	<del>templates w</del>						

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Monday, 8/21/2006 2:11:27 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 28253

Part Number: D265635

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

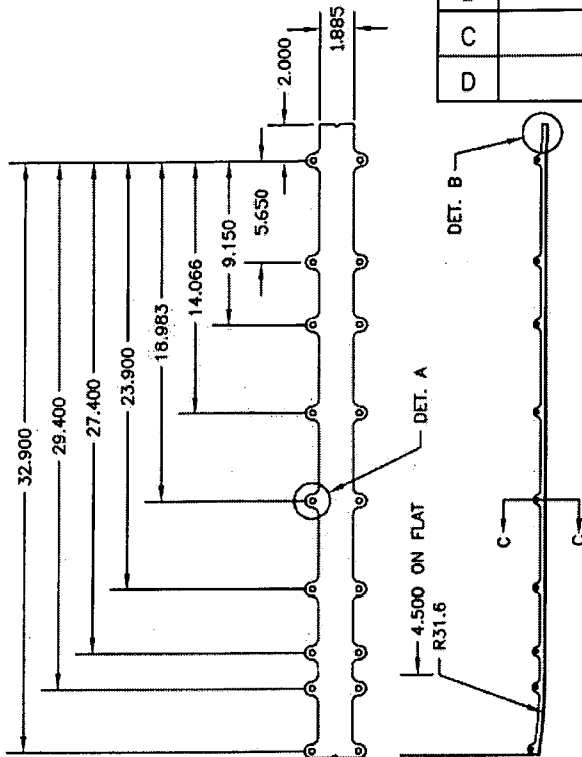
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QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

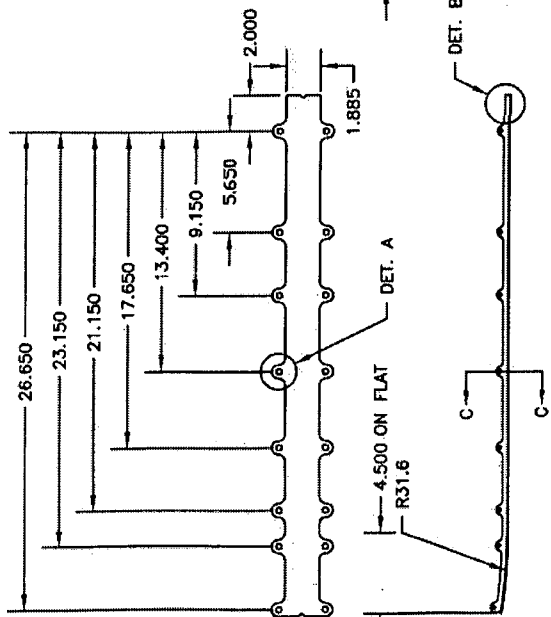


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				D2656	SHEET 1 OF 4
DATE				TITLE	SCALE
05.08.17				WEARSHOE	1:10
A	97:03:25	NEW ISSUE			
B	97:06:02	CHANGED TABS			
C	97:06:26	R31.6 WAS R19.5			
D	05.08.17	ENLARGE ALL HOLES TO IMPROVE FIT			

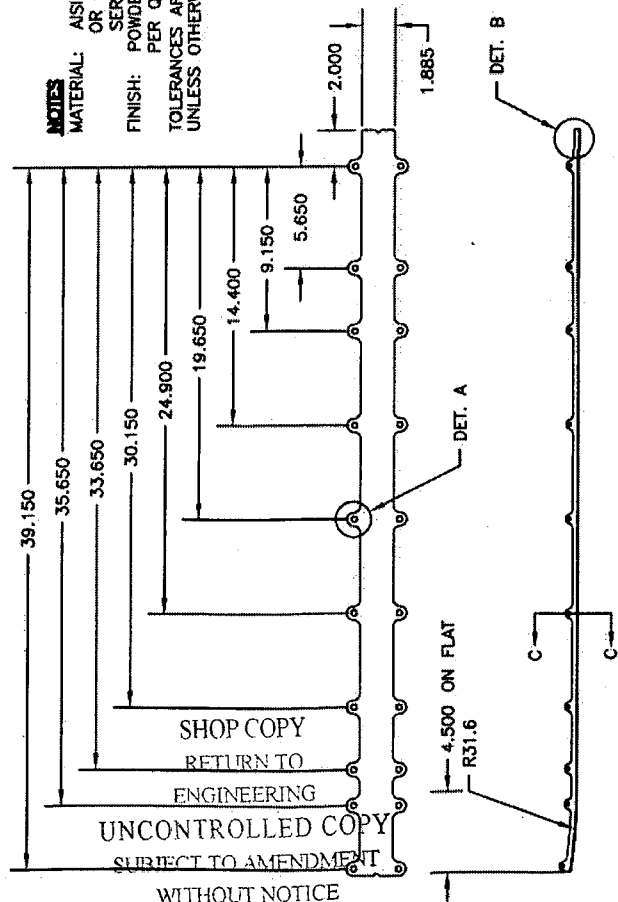
D2656-13



D2656-11



D2656-15



**NOTES**  
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008  
 OR CSA C40-21, 38W/44W/50W/60W/70W  
 SERIES STEEL 20 GAUGE (0.040 THICK)  
 FINISH: POWDER COAT GREY SANITEX (4.3.5.6)  
 PER QSI 005 4.3  
 TOLERANCES ARE PER DART QSI 018  
 UNLESS OTHERWISE NOTED

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WORK ORDER  
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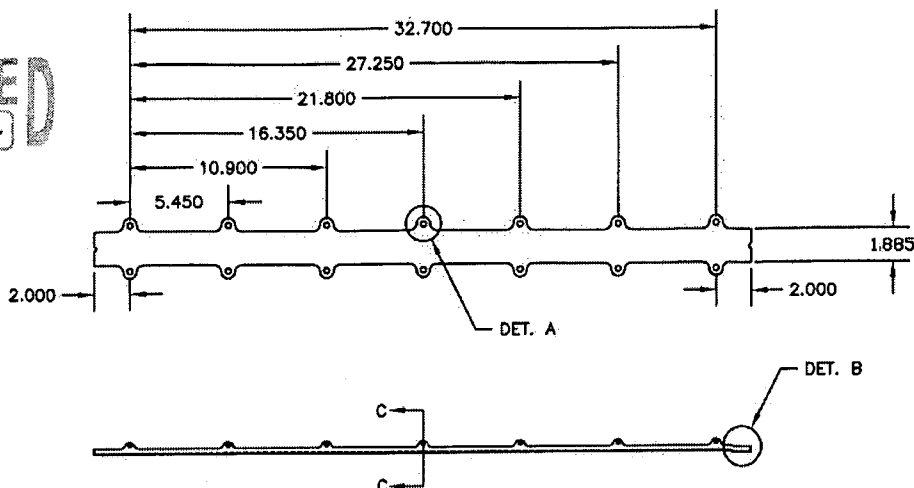
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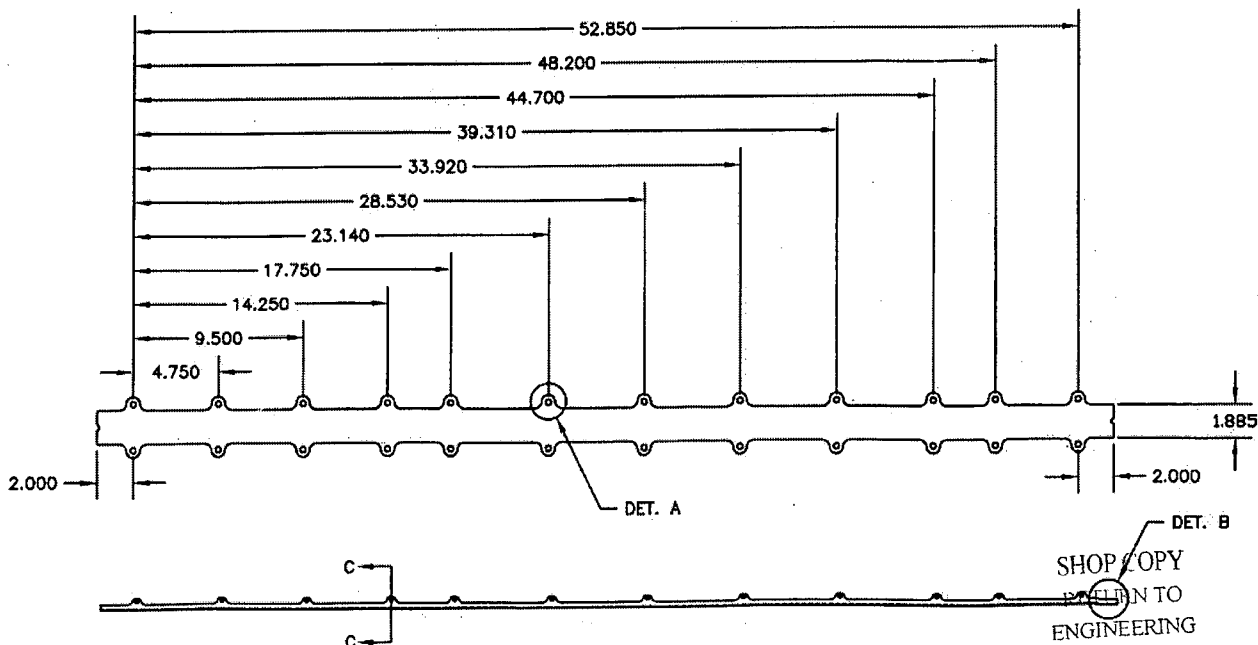
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### D2656-21



### D2656-23



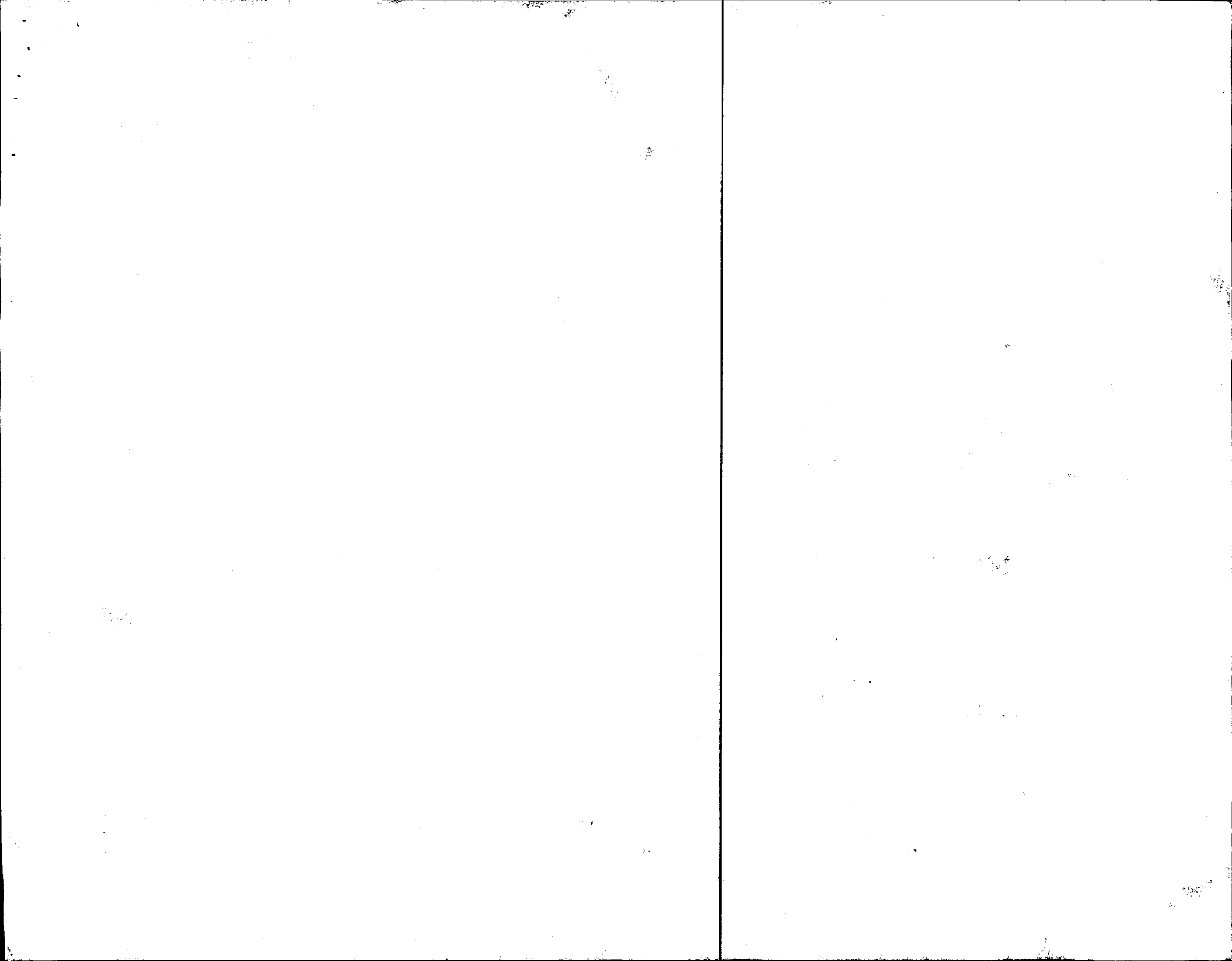
#### NOTES

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SERIES STEEL, 20 GAUGE (0.040 THICK)  
FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018  
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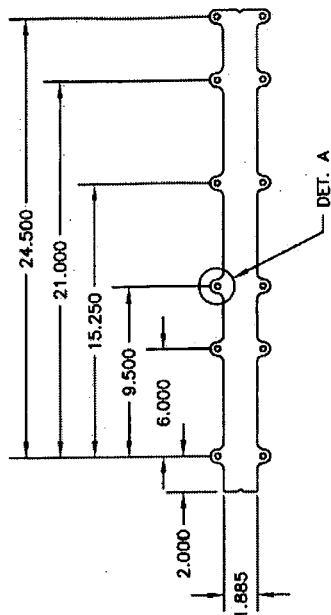
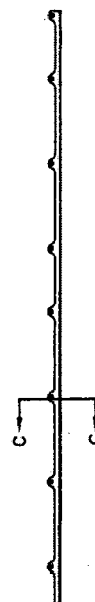
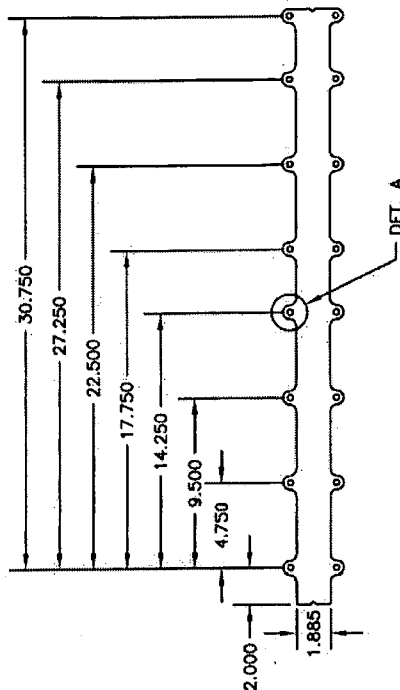
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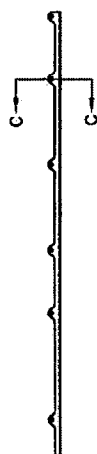
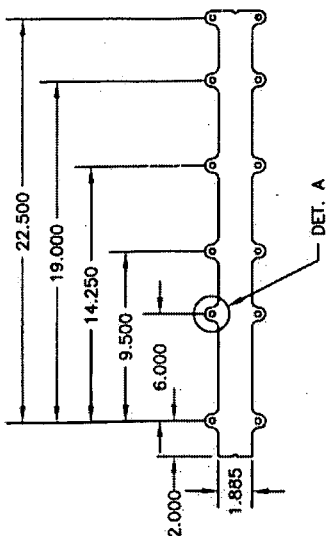
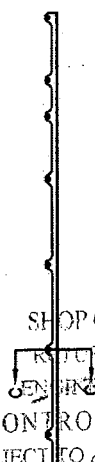
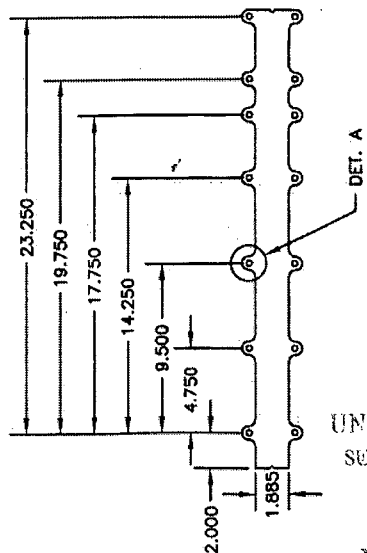


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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

**D2656-33****D2656-37**

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**D2656-31****D2656-35**

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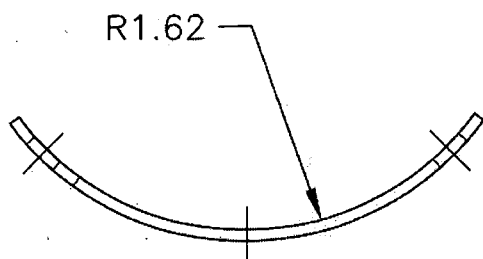
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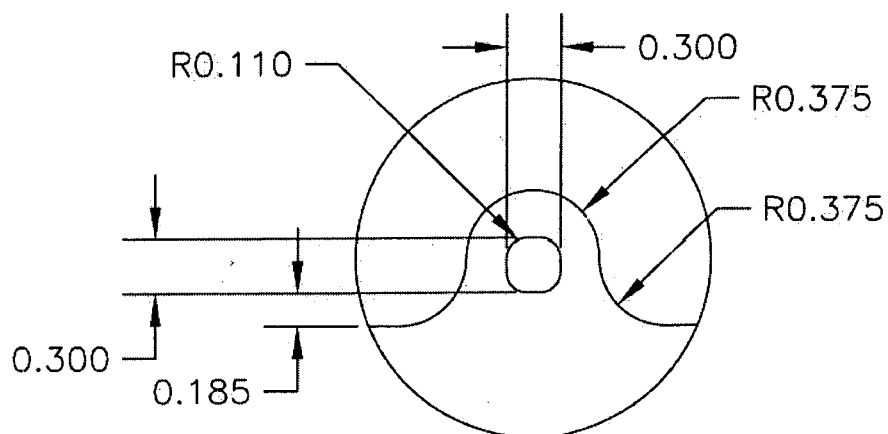
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

### SECTION C-C

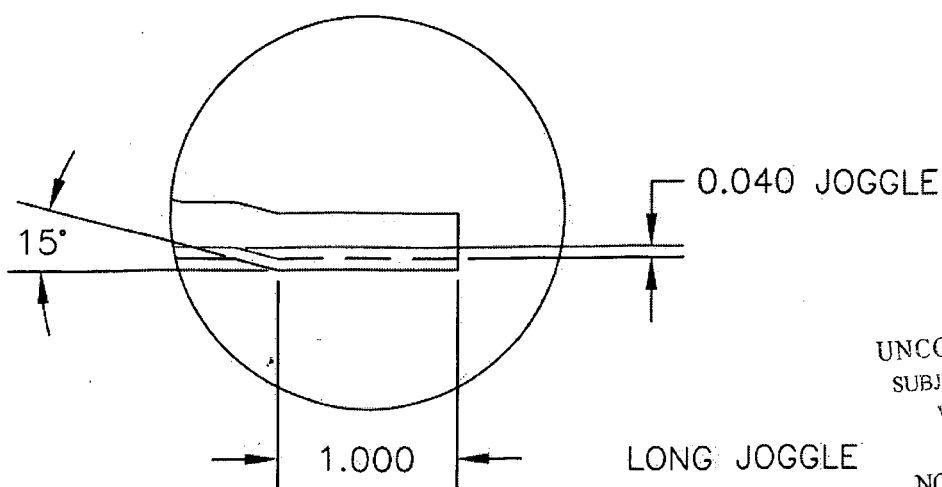


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### DETAIL A



### DETAIL B



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# FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

